

## P R O D U C T D A T A S H E E T



Warranty  
**10**  
YEAR

Compliant  
**IEC**  
62471

Compliant  
**CE**  
RoHS

Rated  
**IP**  
50

Connector  
**5-PIN**  
M12

## PRODUCT HIGHLIGHTS

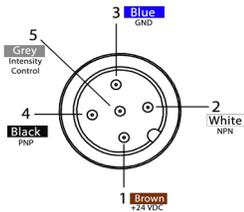
- ✓ Built-in Multi-Drive™ allows the light to work in continuous operation or OverDrive™ mode
- ✓ Low-angle ring light for dark field applications
- ✓ Built-in driver
- ✓ PNP and NPN trigger signal input
- ✓ SafeStrobe™ technology ensures protected operation of LEDs
- ✓ 5-pin M12 quick connect

## PRODUCT SPECIFICATIONS

	CONTINUOUS OPERATION	OVERDRIVE™ STROBE MODE
Electrical Input	24VDC +/- 5%	
Input Current	Max. 290 mA	Max. 2.5 A
Wattage	Max. 7.0 W	Max. 63 W
PNP Line	4 mA @ 4VDC   10 mA @ 12VDC   20 mA @ 24VDC	
NPN Line	15 mA @ Ground (0 V DC)	
OverDrive™ Strobe Mode	<b>Not applicable</b>	Connect pin 5 to GND (see Wiring Configuration for more information)
Strobe Duration	<b>Not applicable</b>	Min. 10 $\mu$ s   Max. 50 ms (see SafeStrobe™ Technology for more information)
Duty Cycle	<b>Not applicable</b>	Max. 10%
Strobe Input	<b>Not applicable</b>	PNP: +4VDC or greater to activate NPN: GND (<1VDC) to activate
Continuous Operation Mode	NPN can be tied to ground <b>OR</b> PNP can be tied to 24VDC (not both)	<b>Not applicable</b>
On/Off Input	PNP: +4VDC or greater to activate NPN: GND (<1VDC) to activate	<b>Not applicable</b>
Connection	5-pin M12 connector	
Ambient Temperature	0°–40°C (32°–104°F)	
IP Rating	IP50	
Weight	134g	
Compliances	CE, RoHS, IEC 62471	

## WIRING CONFIGURATION

### CONTINUOUS OPERATION MODE



Pin layout for light (male connector)

Pins	Function	Signal	Wire Color
1	Power In	+24VDC	BROWN
2	NPN	Sinking Signal	WHITE
3	GND	Ground	BLUE
4	PNP	Sourcing Signal	BLACK
5	Intensity Control	1-10VDC	GREY*

\* Some cables use green/yellow for pin 5

For maximum intensity, it is possible to tie pin 5 to pin 1 at +24 V DC.

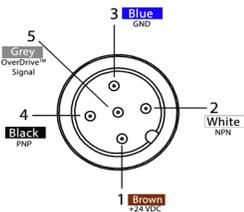
For continuous mode: PNP (pin 4) can be tied to +24 V DC (pin 1) **or** NPN (pin 2) can be tied to Ground (pin 3).

For the light to function properly, apply either a PNP or NPN signal, **not both**.

Failure to supply light with correct input current will result in **non-repeatable lighting**

(see Product Specifications for requirements)

### OVERDRIVE™ OPERATION MODE



Pin layout for light (male connector)

Pins	Function	Signal	Wire Color
1	Power In	+24VDC	BROWN
2	NPN	Sinking Signal	WHITE
3	GND	Ground	BLUE
4	PNP	Sourcing Signal	BLACK
5	OverDrive™ Signal	Ground	GREY*

\* Some cables use green/yellow for pin 5

Failure to supply light with correct input current will result in **non-repeatable lighting**

(see Product Specifications for requirements)

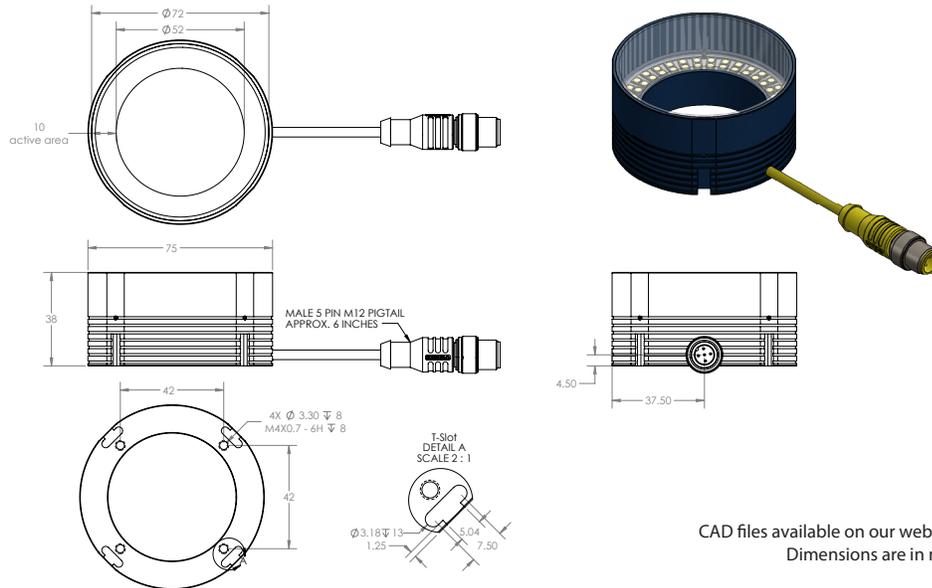


## RESOURCE CORNER

Additional resources are available on our website, including CAD files, videos, and application examples.



## PRODUCT DRAWING



CAD files available on our website.  
Dimensions are in mm.



## LIGHT PATTERNS

Smart Vision Lights recommends the RM75 be used at a working distance between 50 mm and 200 mm.

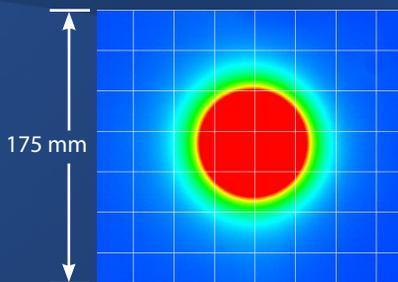
### LIGHTING ILLUMINATION FOR THE RM75

Continuous Operation Mode	
Typical Output Performance	Illumination (Lux)
Distance = 100 mm	18,000
<i>Illumination measurement taken on White Light - 4800K</i>	

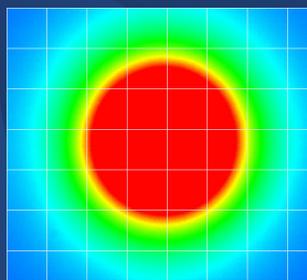
OverDrive™ Mode	
Typical Output Performance	Illumination (Lux)
Distance = 100 mm	149,000
<i>Illumination measurement taken on White Light - 4800K</i>	

## The RM75 Mini Ring Light produces a uniform light pattern.

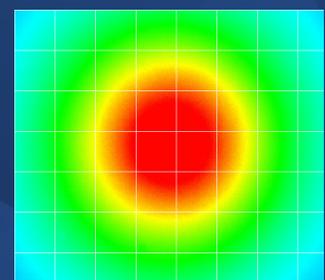
WD = Working Distance



WD = 50 mm



WD = 100 mm



WD = 200 mm

(Grid set to 25 mm x 25 mm)

## MULTI-DRIVE™

Multi-Drive™ allowing users to operate the light in continuous operation or OverDrive™ strobe (high-pulse operation) mode. An advantage of Multi-Drive™ is faster imaging. It also enhances capture/freeze motion imaging on high-speed lines.



The Multi-Drive™ feature allows the user to run the light in continuous operation or OverDrive™ strobe mode at maximum intensity. OverDrive™ strobe mode is **up to ten times** the power of continuous operation.

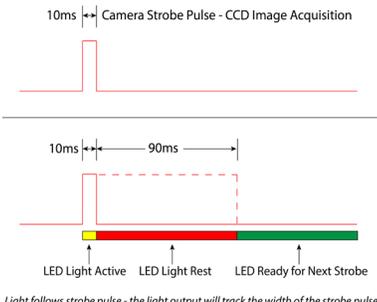
## SAFESTROBE™ TECHNOLOGY

SafeStrobe™ technology is a unique technology that applies safe working parameters to ensure high-current LED's are not damaged by driving them beyond their limits, such as maximum strobe time or duty cycle. This is especially beneficial for overdriving our high-current LED's.

## DUTY CYCLE (OVERDRIVE™ MODE ONLY)

**This section applies only if light is in OverDrive™ Mode.**

The Duty Cycle (D) is related to the Strobe Time (ST) and Rest Time (RT).



Calculating Rest Time

$$RT = \frac{ST}{D} - ST$$

RT = Rest Time  
ST = Strobe Time  
D = Duty Cycle

Example

$$RT = \frac{10 \text{ ms}}{.1} - 10 \text{ ms} = 90 \text{ ms}$$

Rest Time is 90 ms for 10 ms Strobe Time

Maximum Duty Cycle for OverDrive™ light is 10% (0.1)

## EYE SAFETY

According to IEC 62471:2006. Full documentation available upon request.



### Notice

**Exempt Group:** No photobiological hazard to eyes or skin even for continuous, unrestricted use. Applicable for wavelengths: 625.

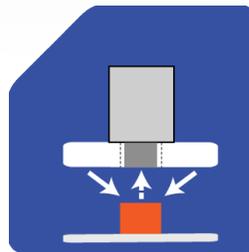
### Caution

**Risk Group 1:** Possibly hazardous optical radiation emitted from this product. Do not stare at operating lamp. May be harmful to eyes. Safe for most applications except prolonged exposure. Applicable for wavelengths: 470, 530, and WHI.

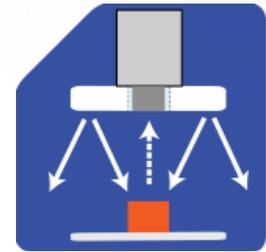


## ILLUMINATION

RM75 Series of Miniature "Mini" Ring Lights works best for:



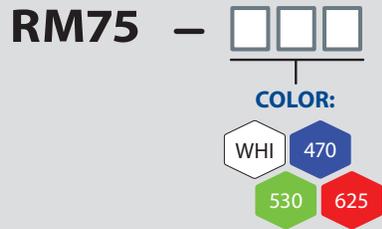
Dark Field



Radial



## PART NUMBER



**Part Number Examples:**  
 RM75-625 (RM75, 625 Red Wavelength)

Additional wavelengths available upon request



## MOUNTING

Mounting options include four (4) Tslots and four (4) M4 threaded holes on the RM75 mini ring light.

**Hardware included with light:**

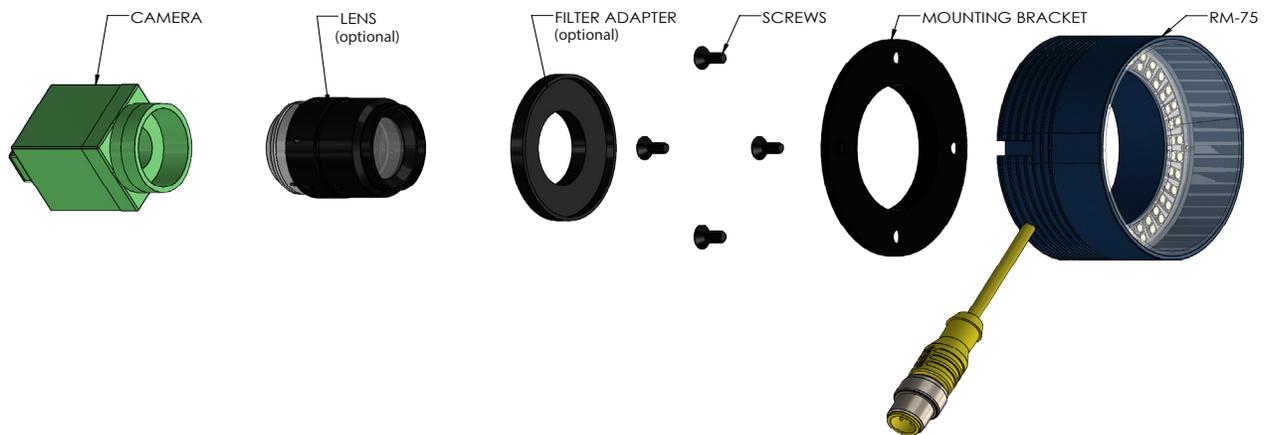
- (2) M4 x 8 mm screws (Hex)
- (2) M5 x 10 mm screws (Hex)
- (2) T-Nuts



Optional Camera Mounting Adapter	
	<p>The <b>optional ADP0001-KIT</b> can be used to mount a camera or lens directly to the RM75.</p>



## CAMERA MOUNTING ADAPTER





## ACCESSORIES

### Step-Up Kits \*



Lens Thread Size	Part Number
25 mm	SU25.5-46
27 mm	SU27-46
30.5 mm	SU30.5-46
34 mm	SU34-46
35.5 mm	SU35.5-46
37 mm	SU37-46
39 mm	SU39-46
40.5 mm	SU40.5-46
43 mm	SU46-46

### Step-Down Kits



Lens Thread Size	Part Number
49 mm	SD49-46
52 mm	SD52-46
55 mm	SD55-46
58 mm	SD58-46
62 mm	SD62-46
67 mm	SD67-46
72 mm	SD72-46

### Power Cables



Lengths	Part Number
5 m	5PM12-5
10 m	5PM12-10
15 m	5PM12-15

### Camera Mounting Adapter



Description	Part Number
Adapter	ADP0001-KIT



## GLOSSARY

This glossary covers all Smart Vision Lights product families; some content in this section may not apply to this specific light.

### TERMINOLOGY

**OverDrive™** Lights include an integrated high-pulse driver for complete LED light control.

**Continuous Operation** Lights stays on continuously.

**Multi-Drive™** Combines continuous operation and OverDrive™ strobe (high-pulse operation) mode into one easy-to-use light.

**Built-in Driver** The built-in driver allows full function without the need of an external controller.

**Camera to Light** Connecting the light directly to the camera, without the need for additional controllers or equipment.

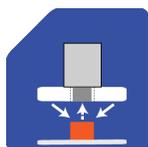
**Polarizers** Filters that reduce reflections on specular surfaces.

**Diffusers** Used to widen the angle of light emission, reduce reflections and increase uniformity.

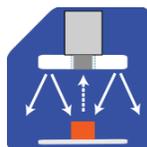
### TYPES OF ILLUMINATIONS



Projector



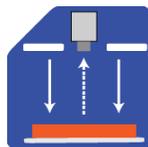
Dark Field



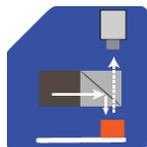
Radial



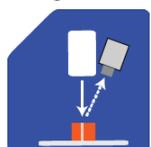
Bright Field



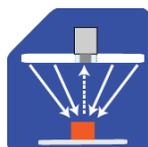
Direct



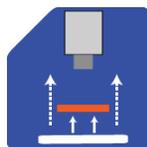
Axial



Line



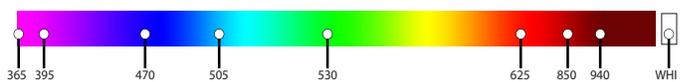
Diffuse Panel



Backlight

### COLOR/WAVELENGTHS LEGEND

Wavelengths options range from 365 nm to 1550 nm. \*  
Additional wavelengths available for many light families.



\*See Part Number section for **this light's** available standard wavelengths.



Shortwave Infrared LEDs are available in 1050 nm, 1200 nm, 1300 nm, 1450 nm, and 1550 nm.